

Work Order ID 65303 - 1



Page 1

January 11, 2011 9:21:10 AM

Item ID: D3315-4

Accept



Setup Start



Revision ID:

Item Name: Wearplate

Stop



Start Date: 1/18/11

Start Qty: 6.00

split
3



Cust Item ID:

Required Date: 1/31/11

Req'd Qty: 6.00



Customer:

Reference:

Approvals:

Process Plan: *mt*

Date: 11-01-11

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3315

Rev B

100

0.00



FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3315
Deburr if necessary

☐ Dwg Rev: *B*

☐ Prog Rev: *B*

☐ 2-

1010 - 003

AB 11-2-14

(6)

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

AB 11-2-14

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

8/10/2/14

(+6)

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



Brake NC

NC BRAKE

0.00

Memo

0.00

Form using DT8179 Die and DT8157 as per Dwg D3315 Rev:

B SB 11/22/15

6

140



QC

QC6- Inspect dimensions to drawing

0.00

Memo

0.00

Sub 11/22/15

76

150



Large Fab

Large Fab

0.00

Memo

0.00

Weld hard surface using D3315-4T3 as per QSI 004 and Dwg D3315 Rev:

Qty Part Number Description

Batch A/R

N/A

7560 Hardcoat Rod

M 11/6 678

EL

11-2-22

13

W/O:		WORK ORDER CHANGES					
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Item Name: Wearplate

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Cust Item ID:

Required Date: 1/31/11 Req'd Qty: 6.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

160

QC10- Inspect visual per QSI004- ground welds

0.00



QC

Memo

0.00

Quality Control

8/11/02/23

170

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

8/11/02/23

(X3)

-4

180

Grey Sandtex(Ref:4.3 5.6) per QSI005 4.3

0.00



Powdercoat

Memo

0.00

Powder Coating

11/15/23

START TIME:

10.50

OVEN TEMPERATURE:

200 FINISH TIME:

11.00

3

BR 11-2-23

W/O:		WORK ORDER CHANGES					
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Item Name: Wearplate

Start Date: 1/18/11

Start Qty: 6.00



Cust Item ID:

Required Date: 1/31/11

Req'd Qty: 6.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

190

QC3- Inspect Part Finish

0.00



QC

Memo

0.00

Quality Control

3 6 11/02/23

200

Packaging

0.00



Packaging

Memo

0.00

Packaging

Identify on inside surface using a permanent fine point marker with the following: ☐ TCCA-PDA, Dart Aerospace Ltd. ☐ P/N: D3315-4, B/N: BXXXXX ☐ For Product Eligibility see PDA04-17 ☐ and Stock ☐ Location: 496

11/2/23 30 51

210

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/02/23

MP

11-02-23

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Picklist Print

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Page 1

Work Order ID: 65303



Parent Item: D3315-4



Parent Item Name: Wearplate


Start Date: 1/18/11

Required Date: 1/31/11

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP: A 05.05.12 New issue KJ/JLM
IPP Rev:B As per Rev B 06-03-24 JLM
IPP Rev:C Now on Waterjet 07-07-11 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M1010S16GA  1010/1025 sheet 16GA		Purchased	No			100	sf	13.9250	2.296	14.50105			

B11-2-14

Location

Loc Qty

Loc Code

MAT19

13.925

111410

13.925

116791

116791

(6)

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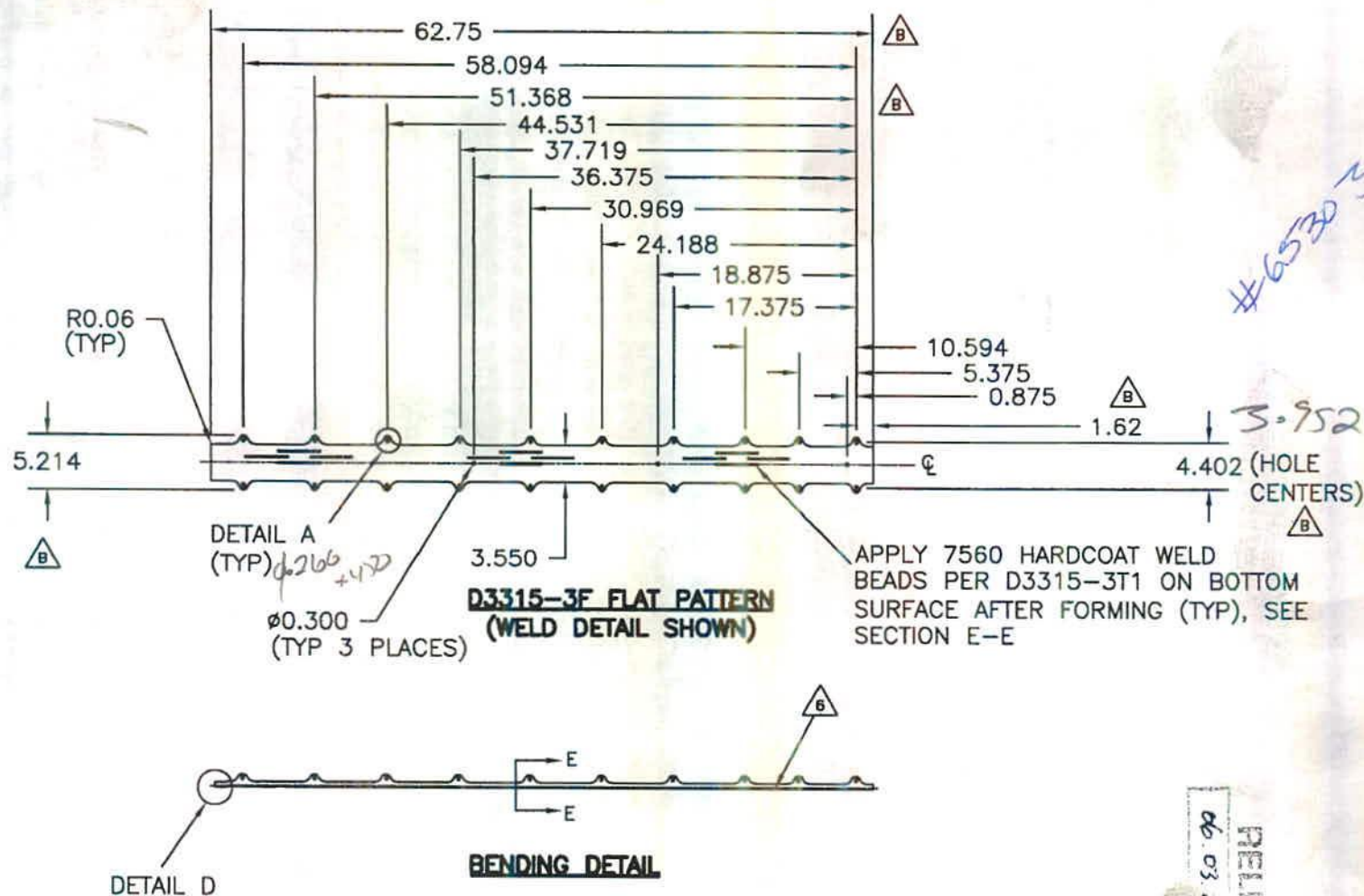
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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DART

DESIGN	84	DRAWN BY	84	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	APPROVED	<i>[Signature]</i>	DRAWING NO.	D3315
DATE	06.01.31	TITLE	WEARPLATE	SHEET	2 OF 4
		SCALE	1:16	REV.	B



D3315-3 WEARPLATE SHOWN (-4 OPPOSITE)

- 1) MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008 OR CSA G40-21, 38W/44W/50W/60W/70W SERIES STEEL 16 GAUGE (0.060 THICK)
- 2) FINISH: POWDER COAT GREY SANDTEX (REF.4.3.5.6) PER DART QSI 005 4.3
- 3) WELD PER DART QSI 004
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) IDENTIFY ON INSIDE SURFACE AS INDICATED
"TCCA-PDA, DART AEROSPACE LTD., P/N D3315-X
B/N BXXXXX, FOR PRODUCT ELIGIBILITY SEE PDA05-17"

W/O:		WORK ORDER CHANGES					
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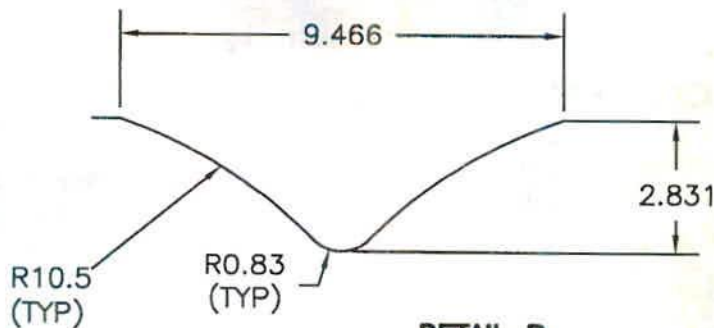
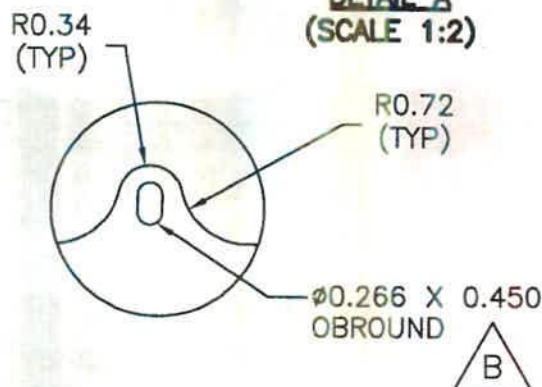
NOTE: Date & initial all entries

DART

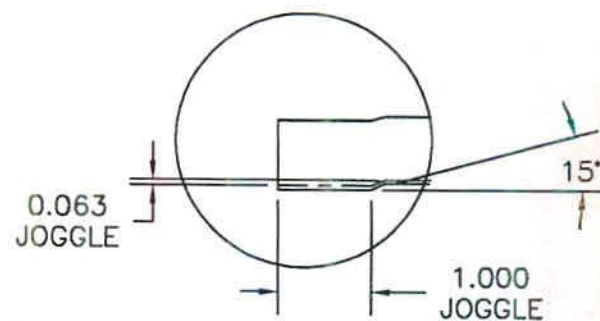
DESIGN	84	DRAWN BY	84	DART AEROSPACE LTD
CHECKED		APPROVED		HAMKESBURY, ONTARIO, CANADA
DATE	06.01.31	TITLE	D3315	REV. B
		WEARPLATE		SHEET 4 OF 4
				SCALE
				NTS

65303

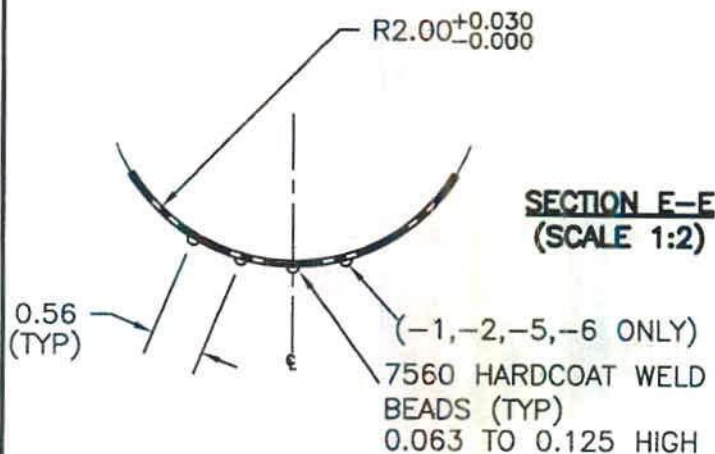
DETAIL A
(SCALE 1:2)



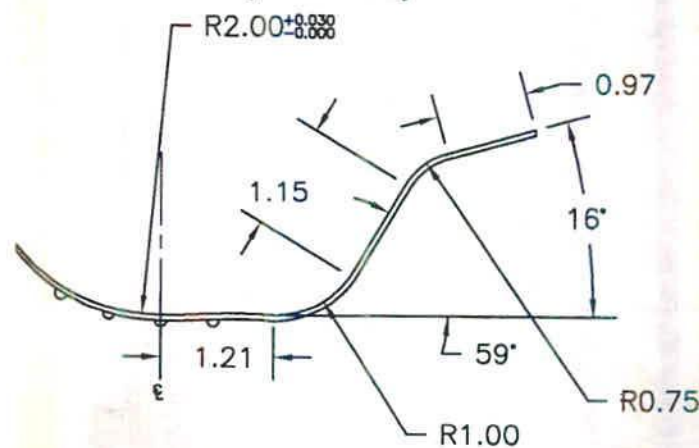
DETAIL B
(SCALE 1:4)



DETAIL D
(SCALE 1:2)



SECTION E-E
(SCALE 1:2)



SECTION F-F
(SCALE 1:2)



06.03.20

W/O:		WORK ORDER CHANGES					
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